



# VOLUNTARY RECALL NOTICE

**To:** SRAM Partners  
**Subject:** Voluntary Recall Notice: SRAM Force Road Brake - Front Mounting Bolt  
**From:** SRAM Technical Services  
**Date:** 05 February 2007

Dear Valued SRAM Partner,

SRAM has learned that some SRAM Force front road brakes may have faulty titanium mounting bolts. This issue has since been corrected, and does not affect ALL Force front brake pivot bolts. SRAM will replace any Force front brake assemblies produced within the specified time frame noted below.

**Do not use bicycle until front Force brake caliper has been replaced.**

## PRODUCT AFFECTED

SRAM Force Road Brake Caliper - **Front only**  
SRAM Force Rear, Rival Front & Rear - **Not Affected**

## FAILURE

Fracture of mounting bolt when installed onto fork.  
Mounting bolt can fail causing front caliper to detach from fork.  
If this occurs while riding, rider may lose control of bicycle.

## CAUSE

- Incorrect grain structure of titanium raw material.

## DATE CODES/RANGE AFFECTED

(date code on back of brake caliper will be one of the following)

- No date code (early production may not include a date code)
- Original date code range: 01JUN06 to 15SEP06 (date code indicates production day, month and year)
- Current date code range: 35T6XXXXXXXX to 39T6XXXXXXXX (first two digits indicate week of production, 2006)

## CORRECTIVE ACTION

Replace complete front Force brake caliper assembly (the mounting bolt is not replaceable).

**OEM** – Your SRAM sales representative will contact you to discuss a replacement plan for bikes in inventory, and will work with you to identify location of bikes in the market.

**Distributors** - Please contact dealers who have purchased Force road brake sets and arrange for replacement of the front caliper assembly.

**Dealers** – SRAM, or a SRAM Distributor, will contact you with a corrective action plan. Please create a list of known consumers who have purchased either an aftermarket kit containing Force brakes or a bike originally equipped with Force brakes.

**All front Force brake assemblies that are replaced should be contained and returned to a SRAM Distributor or regional SRAM Sales office.**

## REPLACEMENT PRODUCT

Please contact your SRAM customer service representative to place your replacement brake caliper order immediately. If additional Front brake assemblies are needed at a later date, please contact your SRAM customer service representative.

**Part Number:** 00.5112.318.050 07 BR, Force, Front, 30mm Nut Length

If you have further questions or concerns please contact your SRAM customer service or sales representative. Thank you for your understanding and assistance.

SRAM Corp.

